

Date: Monday, 20/11/2006 8:19:17 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SIGN ASSEMBLY
Job Number : 29529	
Estimate Number : 10087	
P.O. Number : N/A	Part Number : D31183
This Issue : 20/11/2006 S.O. No. : N/A	Drawing Number : D3118 REVC
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 29151	Material : N/A
Written By : <u>W</u>	Due Date : 27/11/2006 Qty: 12 Um: Each
Checked & Approved By : <u>W</u>	
Comment : Est. A: 02.05.15 New Issue NG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING

**Comment:** PURCHASING

Issue P/O: 2516

C20611120

(12)

Seal as per dwg D3118

Possible Supplier: Self powered lighting inc.Replaces: BHT P/N 212-072-637-107

Material release note required

Sign should be self luminous to min. brightness of 160 microlamberts

2.0

212072637107

Sign Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
 Sign Assembly

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK

Check dims to dwg and certification attached

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST408

PB06/12/20

(12)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 06/12/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 20/11/2006 8:19:17 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 29529

Part Number: D31183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

Handwritten: 12/04/12/20

Job Completion



Handwritten: C200112120

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



31 WATERLOO AVE., PO BOX 657
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer	: DART AEROSPACE LTD.	MFG : SAFETY LIGHT CORP
PO #	: PO 00002516	SPL Order # : 54224-9619
PNR	: AC/422	S/N : SP17503 - SP17514
Qty. Shipped:	12	

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

☒ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By: _____

Q.C. Personnel



(Seal)

Date: _____

12/15/06



SELF POWERED LIGHTING

DISTRIBUTED BY SAFETY LIGHT CORPORATION

Packing List

REQUEST DATE: 12/19/2006
Order Date: 11/22/2006

SLC ID # 36410SL



SPL ORDER # 54224-9619

CUSTOMER PO # PO00002516

Bill To

SPL/SELF-POWERED LIGHTING
31 WATERLOO AVE

BERWYN, PA 19312
USA
800-777-9399

Ship To

DART AEROSPACE LTD
1270 ABERDEEN ST
MAIN FINISHED GOODS LOCATION
HAWKESBURY, ONT K6A 1K7
CANADA

End User

SHIPVIA	FEDXSTD 151793240	FOB	FACTORY
SHIP DATE		Tracking #	

ITEM NO	PRODUCT NO	DESCRIPTION	QUANTITY
1	AC/4-ZZ ✓	AIRCRAFT SIGN - PUSH WINDOW @ LOWER CORNER	12 c

SP17503 - SP17514

Comments: SHIP ASAP

